

DL650 V-STROM CRASH BARS

INSTALLATION INSTRUCTIONS

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Enjoy it, show it off, and most of all, RIDE IT!

Venture On,
Jeremy LeBreton



Suzuki DL650 VStrom Crash Bars

Package Contents:
- Right and Left crash bars
- Hardware kit

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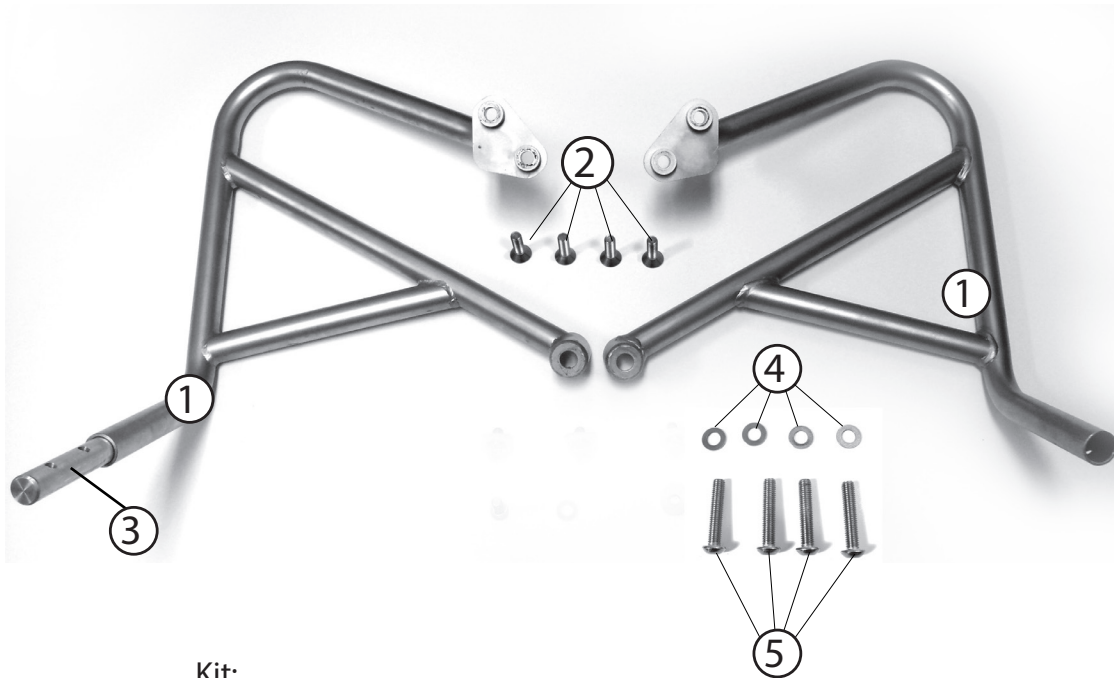
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Rev3





At a certain point in this installation you will be removing the side stand mount bolt. You'll either need to put your V-Strom on a center stand, or have a buddy hold the bike upright for you during those steps.



Kit:

- ① Crash Bars (L) and (R)
- ② (4) M6 x 20 stainless flathead fasteners
- ③ (1) connector (pre installed)
- ④ (4) M8 washers
- ⑤ (4) M8 x 40 stainless button head fasteners



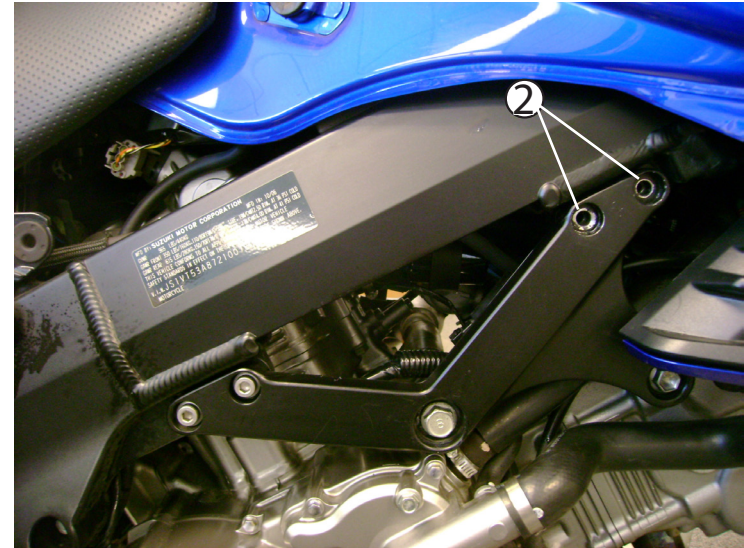
Recommended tools:

- ① 1/2" ratchet
- ② 17mm socket
- ③ 1/4" driver
- ④ 1/4" ratchet
- ⑤ additional 17mm socket with extension
- ⑥ 4, 5 and 6mm allen
- ⑦ Torque wrench
- ⑧ (1) .5ml Loctite 271





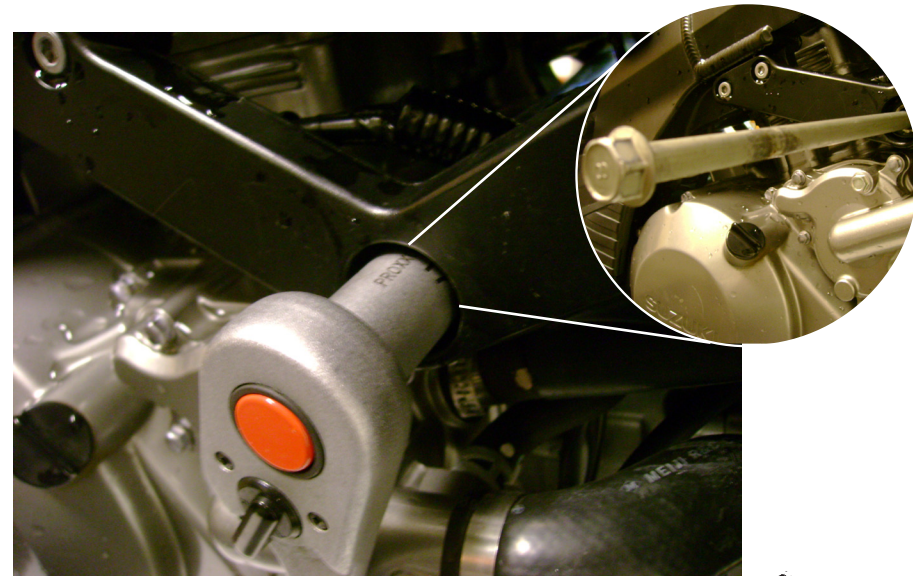
- ① (a) Using a 4mm allen, remove the fastener on both sides of the bike. (b) After the fastener is removed it's held on only by rubber grommets, remove the plastic covers.



- ② Using a 6mm allen, remove the two top casting bolts on the right side where indicated.

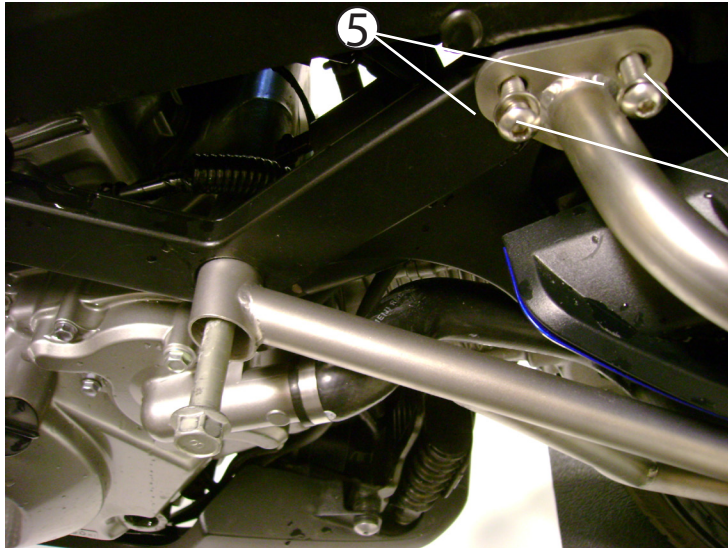


- ③ Now set a 17mm socket in place on the motor mount nut. You will turn this side while holding the right side.

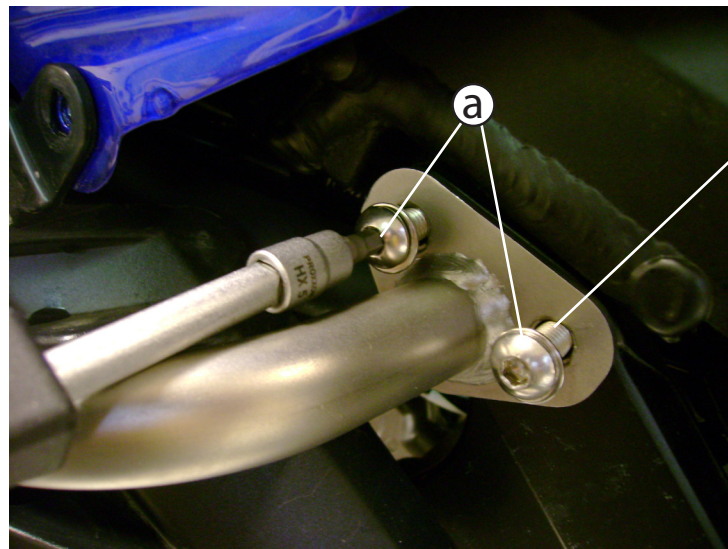


- ④ Remove the through-bolt as indicated above.



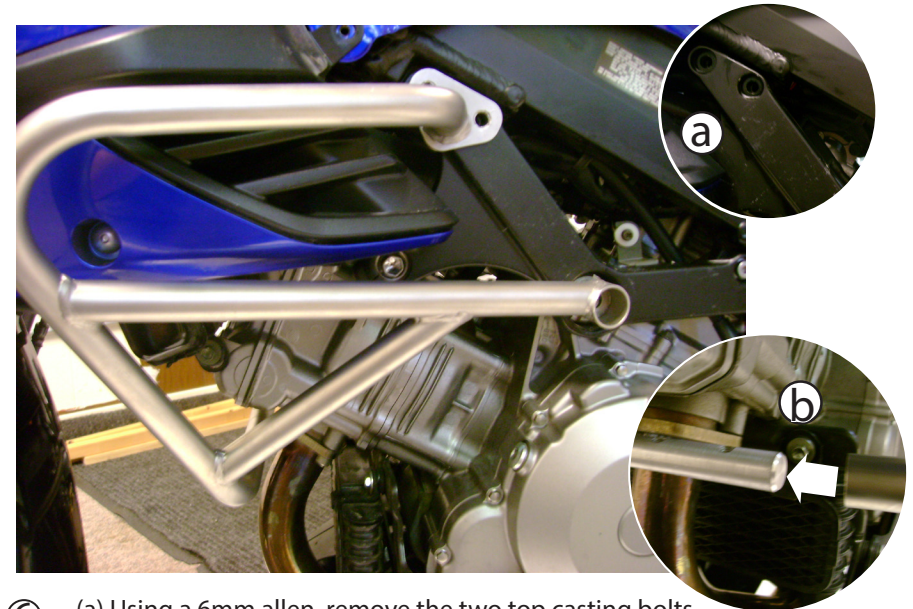


- ⑤ Put on the right side crash bar. Using a 5mm allen, insert the two M8 button head screws (with M8 washers) into the top mount flange, and slide the through-bolt back in place. Torque the M8s to 20Nm.



Loctite these 2 fasteners! One drop of Loctite on the last couple of threads.

- ⑦ (a) Using a 5mm allen, insert the two M8 button head screws (with M8 washers) into the top mount flange. Torque the M8s to 20Nm (b) Replace the through-bolt nut and tighten until the locking nut engages the bolt.

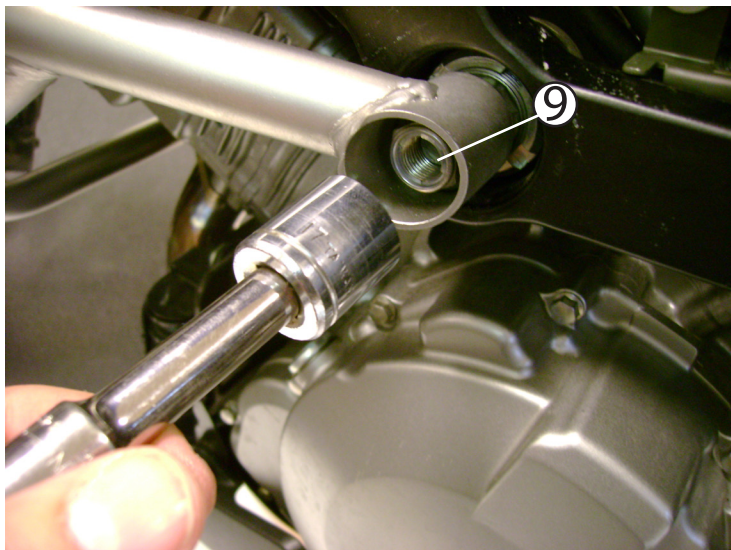


- ⑥ (a) Using a 6mm allen, remove the two top casting bolts. (b) Put the left side crash bar on, be sure that the front tube slides over the connector as you put it in place.

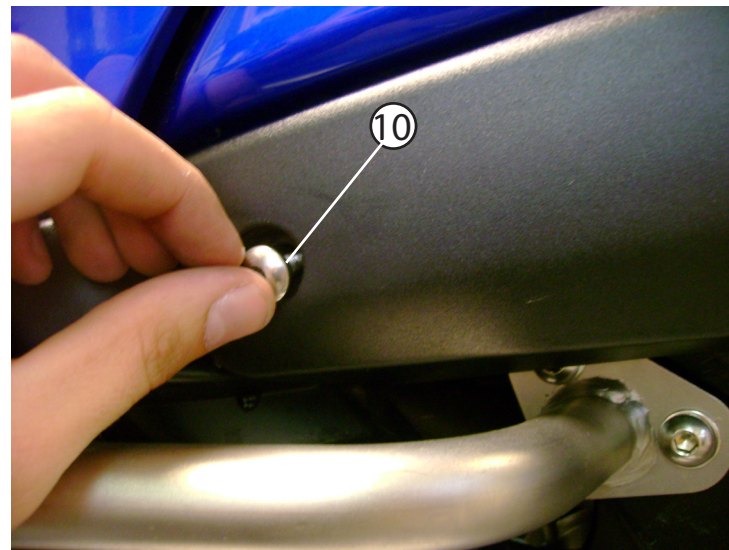


- ⑧ Using a 4mm allen, insert the flat head M6s into the four holes on the front underside of the assembly.





- ⑨ Torque the through-bolt nut down to 75 Nm.



- ⑩ Replace the plastic cover pieces on both sides and reinsert the OEM fasteners. Do not over-tighten!



After 100 miles of riding with your new equipment installed, check all bolts to ensure they are still tightened properly.



CONGRATULATIONS!

You've completed your installation. If at any point you have questions about your installation or have any feed back for us, we'd love to hear it. A downloadable version of these instructions can be found at our web site. www.AltRider.com

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